

## TWIN FOOT PEDALS

HIGH & LOW machine speed pedal is equipped. Speed conversion is allowed · · · High to Low flexibly. Also, allowed to make halfway stopping or "S.P.I." freely. Twin pedal is applicable to various "run-stitching".



## OPTIONAL SEWING PATTERNS

In addition to Pants side seaming, applicable such as seat seaming, side sleeves, side seam of Jackets.

Available label inserting, cross seat seaming, on the halfway freely.

Available the halfway sewing stop, Inching, or Edge-Guide crossing on the halfway.

### [ SPECIFICATIONS ]

- ◆ SEWING HEAD: JUKI MH481U
- ◆ MACHINE SPEED: Max. 5500rpm
- ◆ MACHINE MOTOR: E-motor (speed variable)
- ◆ TABLE HEIGHT: 920mm
- ◆ POWER SUPPLY: 200V/AC 3PH 600W
- ◆ AIR SUPPLY: 5kg/cm<sup>2</sup> 10N ℓ/min
- ◆ FLOOR SPACE: W1800xD1000xH1200<sup>mm</sup>

### [ DAILY OUTPUT ]

PANTS SIDE SEAMING 800pants  
(1,600seams)

# YUHO



## EASY BOBBIN THREADING

For easier Bobbin threading and maintenance around the looper guide, Edge-Guide can remove freely. T.B.D makes sewing cycle stop to avoid wrong operation by error.

### [ MAIN DEVICES ]

- TOP FEEDER by PULSE MOTOR
- PULLER FEEDER
- CROSS EDGE-GUIDE
- TWIN H/LOW FOOT PEDAL
- MOUSE (HEM HOLDER)
- STACKER
- THREAD BREAKAGE DETECTOR
- THREAD CUTTER
- SUB-GUIDE PRESSER
- SEAT SEAM SELECTOR SW.
- AIR GUN

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# YUHO

**NEW [D] TYPE**

**NEW CHAIN-STITCH EDGE-SEAMER  
w/INTERMITTENT FEED& PULLER FEED**

**MODEL U-2206-D/CS**



**Double-chain stitch Top-Drop Variable High Speed Feed  
performs · · · 5,500rpm**

**This is exactly what you need for Men's Pants Making !!**

New Double-chain stitch Edge Seamer has achieved 「INTERMITTENT HIGH SPEED FEEDING」 devised with "Pulse Motor Control" This saves extremely working time in side seaming of Pants ! This is originally designed how to make simply operation and cost competition.

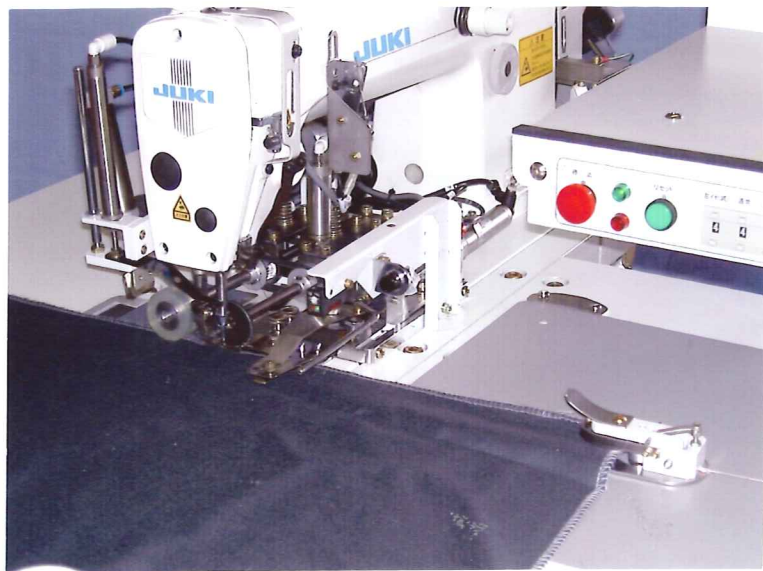
Additionally, applicable against the various fabrics operator hard to deal with.



YUHO SEWING MACHINE

## NEW 「D」 TYPE

### NEW CHAIN-STITCH EDGE-SEAMER w/INTERMITTENT FEED& PULLER FEED MODEL U-2206-D/CS



#### BEST UNIT FOR PANT SIDE SEAMING

HIGH SPEED sewing and FITTING to the Pocket Inlet . . . critically demanded points in Pant side-seaming.

Additionally, demanded to make accurate easing below the pocket bottom, and free from "Puckering" in the straight side line.

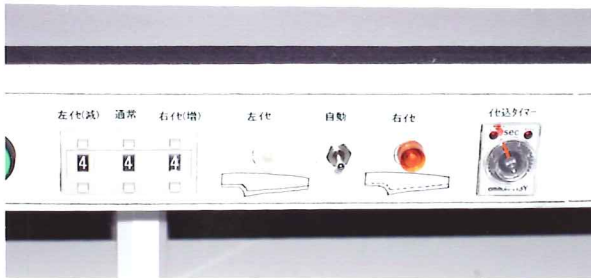
For such lining Pants, even stretchy fabrics, this unit is applicable with simply operating and high productivities.



#### ACCURATE EASING TO LEFT/RIGHT LEG

Flexible easing below the pocket bottom is allowed optimumply.

Easing fullness can be set with "Rotary Counter SW." Easing length can be set with "Timer". Left & Right leg is indicated with "red lamp". Successive Left or Right leg sewing, and automatic alternative sewing is available.



#### DOUBLE-CHAIN STITCH TOP-DROP VARIABLE HIGH SPEED SEWING !!

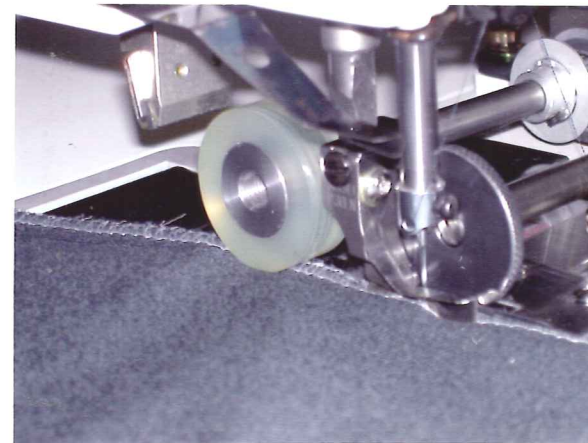
Formerly, Double-chain stitch Top-Drop variable feed speed is restricted by 4,500 rpm . . . not exceeded more. But, "Intermittent Feeding mechanism with Pulse motor control" has disclosed this restriction. When machine speed is conversed, Pulse motor controls one pitch feeding per rotation. This can synchronize with "Low speed" to "High speed" completely, and available complete Machine speed conversion..

When feeding pitch is conversed, counting can synchronize with "machine dial" This can converse "feeding pitch" easily. Powerful Puller feed synchronised with Top feeder makes free from "Puckering" completely.



#### TOP ACCURACY TO SIDE POCKET FITTING

An accurate fitting to the Side pocket-inlet is regarded as the Top Advantageous Point. This point can be performed . . . with "S.P.I." in Low machine speed, . . . with "In-side roll Presser", together with " Crossing Edge-Guide" to guide Pocket-inlet part accurately. After checking Pocket inlet over the fabric, fit Pocket-inlet along to the "In-side roll Presser " accurately . . . promises Top accuracy to the Pocket-inlet part sewing.



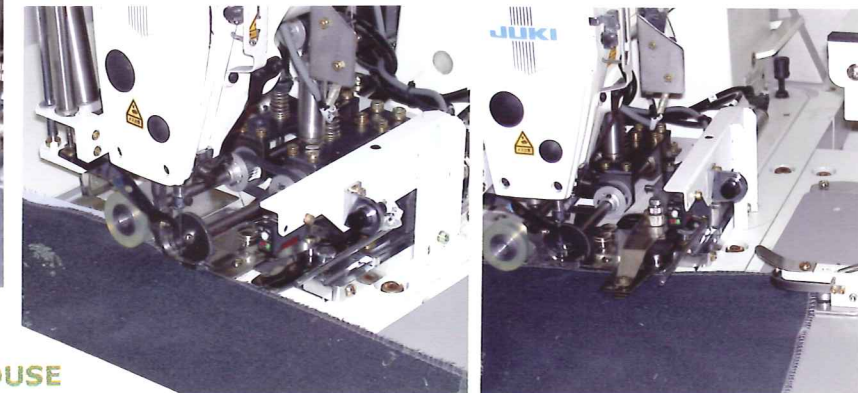
#### OVERLAPPED WORKING WITH MOUSE

Newly designed Mouse holds down the fabric-hem part completely until sewing ends. This can be free from "seam fail" and makes handling free for next loading preparation. Teflon coated working table and fabric feeding supports smoothy handling free work. Additionally, Tray for fabrics is equipped.



#### ORIGINALLY DESIGNED CROSS GUIDE

Originally designed "Cross Edge-Guide" can cross back and wait until Pocket-inlet part sewing runs over. This supports an easy fabric loading greatly when sewing starts. After Pocket-inlet part runs over, Guide returns to home position and grips two fabric edges down, and guides. After sewing ends, Guide crosses back and gripping is released automatically. With Guide SW., Edge-Guide is removable freely on the halway when requested. Also, available to fix Guide at home position when handling is very easy. When inserting fabrics, Guide opens and makes inserting easily. Also, adjustable gripping optimumply according to the fabric materials and thickness.



#### STACKER AVAILABILITY

Sub-Guide Presser protecting "seam fail" at the sewing ends guides until thread is cut off. After thread trimming, Stacker stacks on fabrics automatically. Stacker supports successive loading completely.

