

TABLE FEEDING AIR

In order to make the fabric feeding smoothly, Table Feeding Air blows while serging works. In addition, table is Teflon coated to support more smoothy fabric feeding.

OUTPUT

1,000seams per 8H

SPECIFICATIONS

- SEWING HEAD: JUKI MO-6904R
- MACHINE SPEED: 7,000rpm (Max)
- NORMAL HIGH SPEED: 6,000rpm
- MEDIUM SPEED: 1,200rpm (20%)
- LOW SPEED: 1,000rpm
- SEAM MARGIN: 4.8mm
- SEAM LENGTH: 10stitch/3cm
- TRIMMING: AIR SUCTION T039
- MACHINE MOTOR: XL-554-20
- SEQUENCER: XC-FMF
- NEEDLE: DBx27 #14
- TABLE HEIGHT: 900mm
- POWER: 200V/AC 60WW
- AIR: 5kg/cm² 100N /min
- SIZE: W/2000xD/800xH/1250mm

STACKER

When "AUTO" serging mode, Stacker actuates at the last 4 corner serging end to Left and Right fabric automatically.
When "MANUAL" serging mode, Stacking is allowed actuates on the designed corner end upon request.



DEVICE ACCESSORIES

Thread Breakage Detector (T.B.D.) detects Needle thread broken. Thread-chain Suction supports making the machine clean. Other accessories for maintenance is equipped.

MAIN DEVICES

- DROP AND VARIABLE FEED
- AUTO TAPE ADHESING SETTER
- CROSSING EDGE-GUIDE
- LEF/RIGHT TOP EASING DEVICE
- AUTO ORER STOPPING DEVICE
- LINING/NORMALSERGING MODE
- DESITAL AC SERVO MOTOR
- STACKER
- T.B.D.
- TABLE FEEDING AIR
- CHAIN-STITCH SUCTION & TRIMMER

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YUHO

NEW [D] TYPE
LINER SERGING MACHINE
(w/AUTO TAPE ADHESE SETER)
MODEL U-2302-D

NEW



PATENT NO.1871615

NEW

NEWLY DESIGNED AUTO CORNER STOP
LINER SERGING MACHINE !!
MEN'S PANTS SERGING COMPLETION IS ENOUGH
WITH THIS NEW UNIT ONLY !!

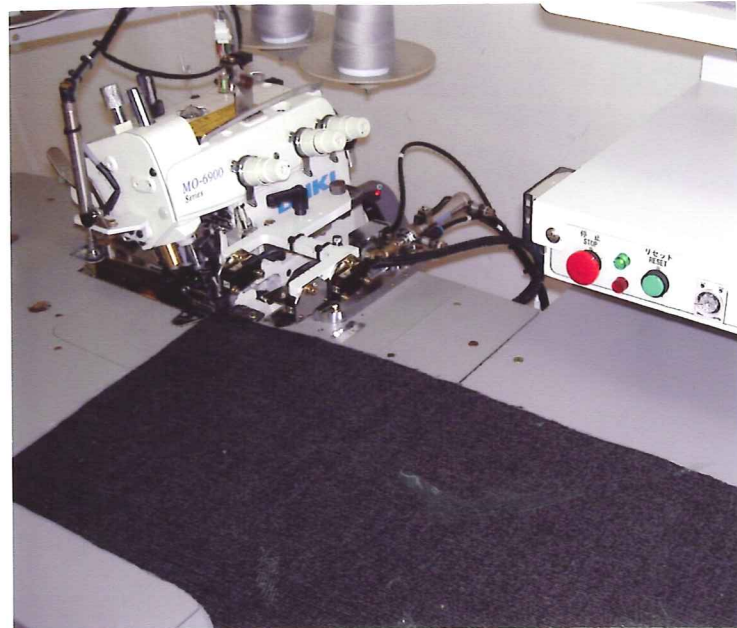
7,000rpm (Max.) HIGH speed Drop and Variable Feed Sewing Head is equipped. New Unit is featured with Flexibility for Front Pant with Knee Lining and Back Pant freely. Newly designed Auto Corner Serging Stop supports an easy and simple CornerTurning smoothly and quickly. Also, NONE chain-stitch idling can save 1/3 apprx. threads economically.



YUHO SEWING MACHINE

NEW

**NEW [D] TYPE
LINER SERGING MACHINE
(w/AUTO TAPE ADHESER)
MODEL U-2302-D**

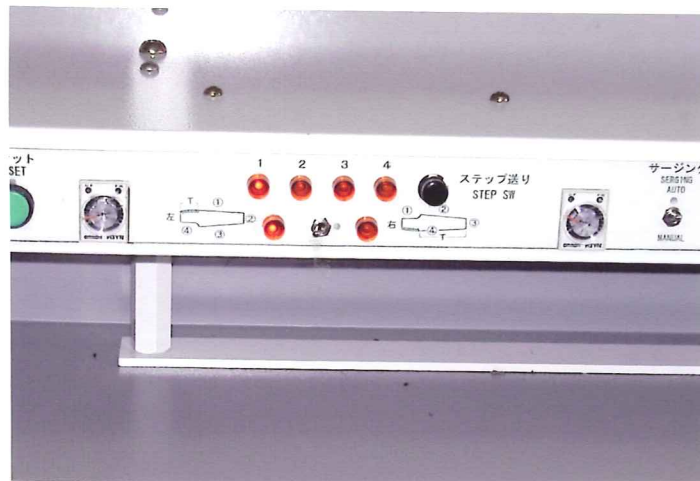


**"SERGING ROBOT" TECHNOLOGY
BY AUTO SERGER APPLIED TO THE
COMPLETE CORNER STOPPING.**

"Serging Robot" Technology performs Automatic Corner Stopping completely, and promises consistent Serging work by easy Corner Turning and None Chain-stitch Idling. Highly designed mechanism allows serging the Front fabric with Knee-Lining and Back fabric.

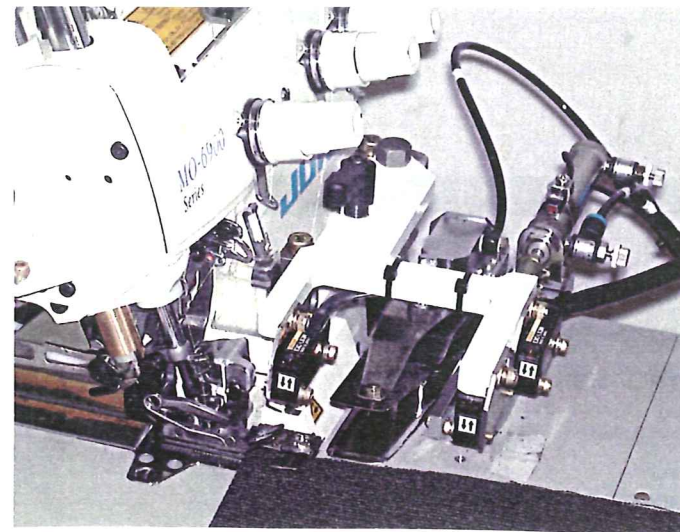
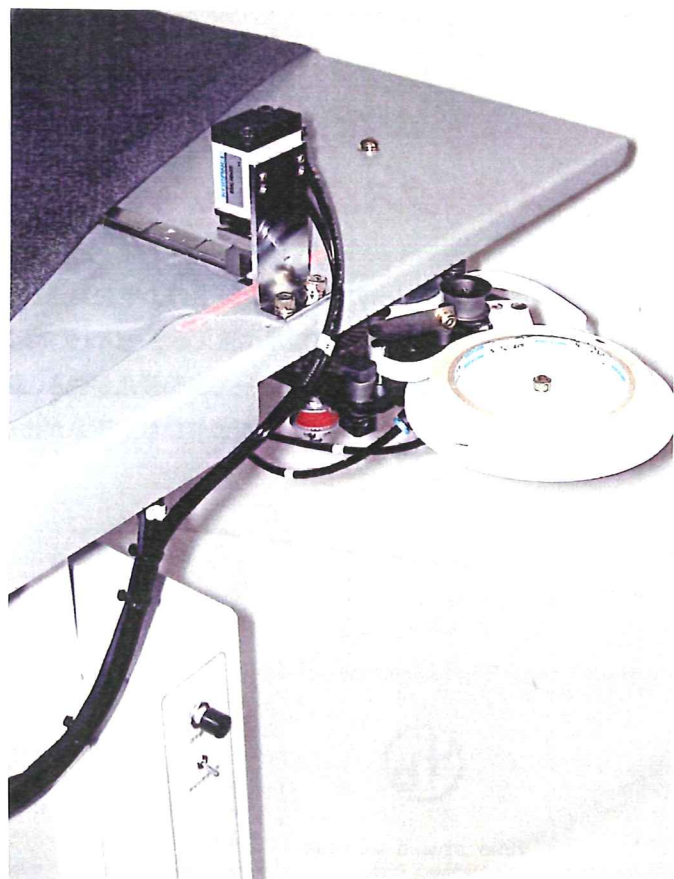
**PATENTED
AUTO TAPE ADHESING SETTER**

Patented Auto Tape Adhesing Setter cuts Tape (10mm width) to 4.5mm to fit the overlock margin, and adhesion Tape between Lining and Fabric completely. Knee-lining Setter holds down the fabric bottom part to adhesion Tape exactly. Adhesion Tape can buy at any place, and assures to produce more than 4,000 pcs.



**4 OPTIONAL SERGING MODES
WITH SELECTOR SWITCH**

- ① With "AUTO/MANUAL" Selector SW., applicable to make "Auto Corner Stopping" or "Manual Corner Stopping" optionally.
- ② Starting with Photo Sensor or Foot Pedal is allowed optionally.
- ③ When "AUTO" mode, Serging for Left or Right fabric can be separately.
- ④ When "AUTO" mode, Serging for Left or Right can be alternately.



**3 PHOTO SENSORS CONTROLS AUTO
CORNER STOPPING & CROTCH PART**

3 Photo Sensors detect the fabric-edge accurately, and High, Medium, and Low Speed can be converted automatically. Photo Sensor detect Crotch part of Front & Back fabric automatically. For making operation easier, HIGH speed reduces to Medium speed while Foot Pedal keeps ON. For making accurate Corner Stopping, machine speed reduces from High speed to Low speed. This supports to make Corner handling simply.



**NEWLY DESIGNED DIGITAL
MACHINE MOTOR**

This unit is equipped with Newly designed Digital AC Servo Motor, and it increases "Torque power" extremely. Also, Machine speed indication as High, Medium, and Low is "Digitalized" and controllable freely with Digital Figures. This allows to set "Psd" figure accurately for complete Corner Stopping.

**FLEXIBLE AUTOMATIC
FABRIC-EDGE GUIDING**

YUHO originally designed "EDGE-GUIDE" can guide pant fabric and Knee Lining completely. For making Fabric-edge insertion easily, Edge-Guide opens up largely, and cross fore and back automatically when crossing is required. With "Black button" pushing, EdgeGuide can stay at the backside.



**ULTRA HIGH MACHINE SPEED &
EASING MECHANISM**

New MO-6904R Over-lock Serging Machine (with Drop and Variable Feed) performs Ultra High Speed 7,000rpm actually. Due to Drop and Variable Feeding keeps on, "Easing" can be optimally, and assures complete Liner Serging free from "Tightened or Twisted serging". Also, available "Top easing" on the Side Pocket automatically. Originally designed Adhesion Tape Setter, every Pant fabrics can be loaded on the Lining---this makes thread Serging Pattern matching easily.

