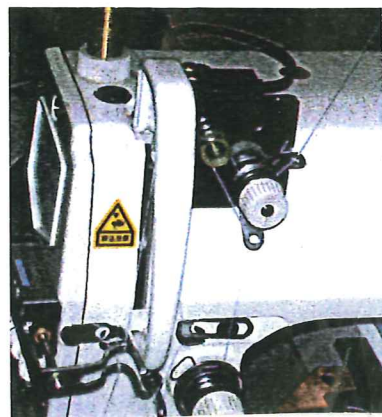


THREAD BREAKAGE DETECTOR

When thread is broken, detects and make a Cycle Stop once, and avoid operation by error.



【 SPECIFICATION 】

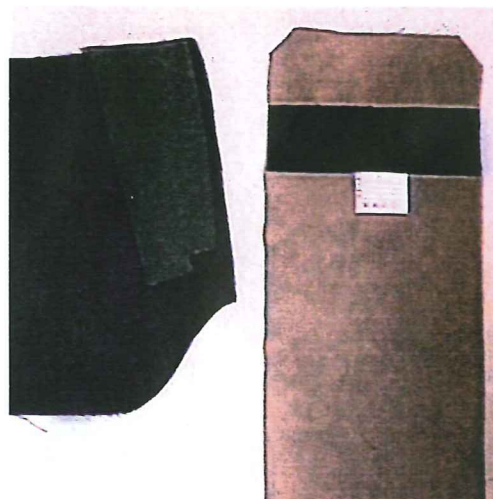
- MACHINE HEAD JUKI DDL-9000B (SINGLE NEEDLE LOCK-STITCH)
- MACHINE SPEED 5,000rpm (MAX.) 3,800rpm (NORMAL)
- NEEDLE DPx 17 #14
- SEWING SIZE 250mm (Max Wide) X 70mm (Vertical)
- " " Type 300mm (Max length)
- SEW-START/END BACK-STITCHING
- RAIL FEED "L", "—" TYPE by PULSE MOTOR
- RAIL UP 10mm
- STACKER STACKER with ARRANGER
- TABLE HEIGHT 900mm
- AIR SUPPLY 5kg/cm² 5ℓ/min
- POWER SUPPLY 200V/AC 650VA
- FLOOR SPACE L/1750 x W/1000 x H/1250mm

【 DAILY OUTPUT 】

"L" TYPE			
ONE CYCLE	11 sec	2,100pcs	----8H
"—" TYPE	10 sec	2,300 pcs	--- 8H

YUHO

fold the Patch of Side-Pocket to Vertically and Horizontally and makes "L" Sewing automatically



【 MAIN DEVICES 】

- ◆ VERTICAL LENGTH SETTING on "LED" TOUCH PANEL
- ◆ PHOTO-SENSOR/LIMIT SWITCH
- ◆ STACKER ARRANGER & CLAMPER
- ◆ SELECTOR SW. TO HIP-POCKET
- ◆ SELECTOR SW. TO RUN-STITCH
- ◆ NAME LABELLING
- ◆ BOBBIN COUNTER
- ◆ THREAD BREAKAGE DETECTOR
- ◆ AIR GUN

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YUHO

NEW 『 E 』 TYPE
NEW POCKET FACING SEAMER
MODEL U-3203-E/LW
MODEL U-3203-E/W



U-3203-E/LW NEW POCKET FACING SEAMER---faces a Patch to the Side-Pocket automatically in "L" pattern---with "Consistent Seaming"

With "3 Station System----Feeding-Sewing-Stacking"---such "Overlapped working"---promises "High-Productivities" !!
Also, available "—" pattern to the Hip-Pocket automatically.

U-3203-E/W --- faces a Patch to the Side-Pocket and to the Hip-Pocket in "—" pattern automatically.



YUHO SEWING MACHINE

NEW 『 E 』 TYPE

NEW POCKET FACING SEAMER

MODEL U-3203-E/LW

MODEL U-3203-E/W



"LED" TOUCH PANEL SEWING MODE SELECT

With "LED" Touch Panel, LEFT/RIGHT Sewing Mode --- separately, alternately ---allowed.
Also, available "STRAGHT" Sewing Mode for Hip-Pocket or "Name labelling" .



OVER-LAPPED WORKING TO HIGH PRODUCTIVITIES

Normally, "serging" and "closing" is required to the Patch before Pocket Patch facing.
U-3203-E/LW can omit the above working and allow to face a patch to the Pocket bag at one time accurately.
Also, available "Labelling" when requested.
Vertical Sewing Length "L" is adjustable **10mm ~ 70mm** freely.
With Pulse Motor, Feeding and Sewing speed allows flexibly for consistent seaming .

SEWING MODES VARIATIONS

- 1) "L" & "—" Sewing without Folding (overlocked Patch facing)
 - 2) One corner folded "—" for Hip Pocket & "L" Sewing (one corner overlocked)
 - 3) Two corners folded "L" Sewing (normal Patch facing)
- Applicable according to the Sewing modes.



HIGH PRODUCTIVITIES WITH OVERLAPPED FACING PATCH

Operator is allowed "overlapped working" with a patch Loading and Facing continuously, accurately !!
With Photo-Sensor & Limit Sw, available "L" Sewing on the half way end automatically.
After sewing end, fabric is stacked on completely.
Sewing Head is equipped with **JUKI DDL-9000B** Direct-drive.



ACCURAE HIP-POCKET FACING

Automatically folded a Patch is faced to the Hip-Pocket accurately.
Also, with newly designed Name labeling, available to attach to the Patch simply, accurately.



FLEXIBLE MAITENANCE

Simplefied Head Tilting and Maintenance are allowed.
With MANUAL Mode, Maintenance checking on every working step is allowed with Pedal stepping on.
When thread is broken, T.B.D. detatects and makes Sewing cycle stop.

