

STACKER & TRIMMER

Stacker stacks on the fabric (40cm more) automatically after sewing ends.
This supports "overlapped working" ---
No need of handling work after fabric loading.
This helps sewing cycle time shorten and high productivity.
Thread chain suction, fabric trimming are applied to make the operation working



[SPECIFICATION]

- ◆ SEWING HEAD: JEANS - JUKI 2-NEEDLE INTER-LOCK MO-6916G
KNIT - JUKI 2-NEEDLE INTER-LOCK MO-6916S
- ◆ MACHINE SPEED: NORMAL: 5,000rpm
MAX: MO-6916G 6,000rpm MO-6916S 8,000rpm
- ◆ NEEDLE: DC x 27
- ◆ MAX. SEWING LENGTH: STRSIGHT 1,300mm
- ◆ RAIL UP: 20mm
- ◆ TABLE HEIGHT: 900mm
- ◆ POWER SUPPLY: 200V/AC 650V
- ◆ AIR SUPPLY: 5.0kg/cm² 10Nℓ/min
- ◆ FLOOR SPACE: W/3270 X D/920 X H130mm

[DAILY OUTPUT]

- PANT SIDE SEAMING 1,200seam / 8H
(RUN-STITCHING)

Appearance & Specifications changeable
for Modification ---without Notice !

YUHO

ENDLESS SEWING MODE

For longer fabric sewing, sewing length is not regulated---allowed "endless sewing"
For 1500mm length---Photo Sensor detects on the temporally sewing stop, and detains the Rail holding down ---Needle is sunken.
After alining to the Rail, press Start pedal again. The balance is sewn along to the Rail.
Applicable to the longer fabrics



[MAIN DEVICES]

- PULSE MOTOR GUIDE RAIL FEEDING
- "LED" TOUCH PANEL DISPLAY
- 4 KEEPER ASSORTMENT
- STRAIGHT GUIDE RAIL & GAUGE
- VACUUMED WORKING TABLE
- CONVERTIBLE RAIL FEEDING STROKE
- NEEDLE FOOT PRESSER
- ENDLESS SEWING MODE
- STACKER WITH ARRANGER
- AIR GUN

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YUHO

NEW 『 E 』 TYPE
1300 NEW LONG SEAMER
(INTER-LOCK & CHAIN-STITCH)
MODEL U-3306-E/FP

NEW



WITH ORIGINALLY DESIGNED YUHO 1300 NEW LONG SEAMER
PERFORMS SEWING VARIETY FROM " JEANS " TO " KNIT "
FABRICS AND ALLOWS " PLAID MATCHING " CONSISTENTLY
WHEN THE SIDE-SEAMING !!

APPLICABLE TO " INTER-LOCK RUN-STITCHING " AND " DOUBLE-
CHAIN STITCHING "



YUHO SEWING MACHINE

NEW 『 E 』 TYPE

1300 NEW LONG SEAMER (INTER-LOCK & CHAIN-STITCH) MODEL U-3306-E/FP



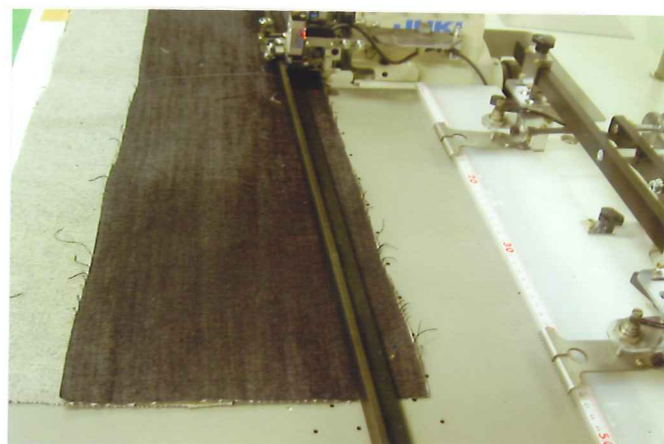
INTER-LOCK & DOUBLE-CHAIN STITCHING

YUHO originally designed Guide Rail performs the finest "long seam line" upto **1300mm** along to the Guide Rail accurately.

Originally designed Rail Feeding mechanism holds down the fabrics such as Knitted fabrics, Jeans, stretchy fabrics flexibly---- specially, promises the finest side seaming with Plaids matching completely.

Also, available to pile the different fabrics in 2 or 3 pieces.

Also, promises the long seam line free from "Twisting, Seamfailing", Fabric is stacked on automatically after sewing end.



4 KEEPERS FOR ACCURATE LOADING POWERFUL TABLE VACUUMING

Keeper clamps and releases the fabric freely and movable to all round direction supports long fabric loading accurately, simply.

Available to clamp the different curved Front/Back pant sides, or to attach the label simply.

Clamping and releasing the fabrics is allowed freely.

With powerful Vacuuming, even slightly different curved seam line is adjustable ---- allows NO need of Rail conversion.



AUTOMATIC SIDE SEAMING IN STRIPED KNIT SHIRTS, JEANS

Side seaming in striped Knit shirts is allowed stretchly from the shirt sleeve to the side---was NOT allowed previously. With Vacuum and Keeper, the + crossed point on the Sleeve and Side is held down accurately.

Double-stitch sewing is applied to the Pant sides, thickness difference on the side pocket part is available smoothly.

Inter-lock sewing is applied to the Working wear and Jeans.



CONVERTIBLE RAIL FEEDING STROKE

With convertible Rail Feeding Stroke, this unit is convertible freely the sewing length upto **1300mm** (Max) both such long Pants, long Coats, etc. but also, available to the side seaming of Skirts, Jackets center-back, etc. This makes sewing cycle time shorten when no need of full stroke feeding. No need of handling work from sewing start to stacking---makes overlapped working, and saves a lot of handling time.



" X/Y " GUIDE RAIL FEEDING MODE

" X/Y " Feeding mode can feed accurately according to the curved seam pattern.

" X " (left/right direction) by **1300mm**,

" Y " (back/front direction) by **65mm**

After sewing end, Rail returns to home position at full speed.

Idle feeding to the sewing direction travels at full speed, and optimum sewing speed is adjustable freely according to the fabrics. Applicable to select Sewing start position at Leftside or Rightside according the fabric loading mode.

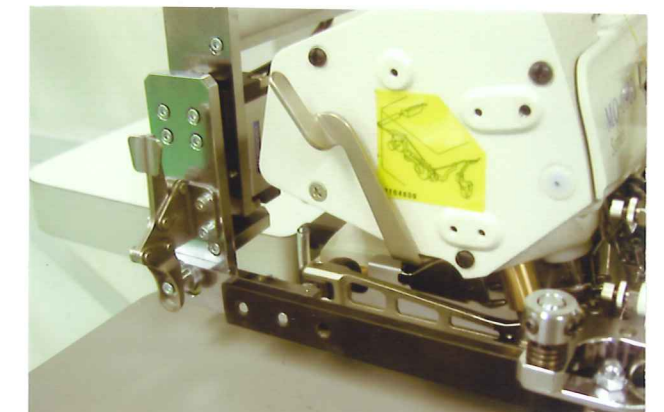
Leftside--- opened working without Rail.

Rightside--- shorter fabric sewing, or starting from the Needle point.



BIG MOUTH FOR LOOPER THREADING

For Looper threading, Machine head maintenance simply, simplified Devices removable makes up a big mouth and supports maintenance easily.



HIGH RAIL LIFTING UP

High Rail lifting up by **20mm** supports fabric loading simply---when Rail right-end starting mode. When fabric is smaller, Right-end starting mode saves Rail feeding stroke.



MACHINE FOOT PRESSER & FEED DOG

Machine Foot presser and Feed Fog corresponds free from the troublesome fabrics easily, with the latest Pulse Motor speed control.